



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4956-35
Job Sheet 183163



Part No: D4956-35

Job Qty: 4 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEETS 6,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		2-18/09/14
100	Waterjet	4 pcs	9/21/18	9/21/18	0.00	0.53	Waterjet1		2-18/09/14
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC8		SEP 17 2018 68
130	Brake NC	4 pcs	9/21/18	9/21/18	0.18	0.08	Brake NC 1		19/89
140	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC5		SEP 25 2018 68
150	HandFinish	4 pcs	9/21/18	9/21/18	0.00	0.20	HandFinish4		SA 18-09-08
160	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC3		OCT 01 2018 68
170	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2	FP002	BEB 18-10-08-89
180	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		DAS 21 OCT 01 2018

BATCH # 138946

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	2.8000 sf (.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	3	303	0

DART
AEROSPACE

Container No: S110305



Part: D4956-35

Job No: 183163

Serial No/Batch: S110305

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/14/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187	Diameter	
2	Wearshoe	0.300Inches $\pm$ 0.010	0.310 0.290		
3	Wearshoe	0.300Inches $\pm$ 0.010	0.310 0.290		
4	Wearshoe	1.885Inches $\pm$ 0.010	1.895 1.875		
5	Wearshoe	2.000Inches $\pm$ 0.010	2.010 1.990		
6	Wearshoe	6.750Inches $\pm$ 0.010	6.760 6.740		
7	Wearshoe	11.500Inches $\pm$ 0.010	11.510 11.490		
8	Wearshoe	16.250Inches $\pm$ 0.010	16.260 16.240		
9	Wearshoe	19.750Inches $\pm$ 0.010	19.760 19.740		
10	Wearshoe	21.750Inches $\pm$ 0.010	21.760 21.740		
11	Wearshoe	25.250Inches $\pm$ 0.030	25.280 25.220		
12	Wearshoe	25.630Inches $\pm$ 0.030	25.660 25.600		
13	Wearshoe	6.000Inches $\pm$ 0.030	6.030 5.970		
14	Wearshoe	12.750Inches $\pm$ 0.030	12.780 12.720		
15	Wearshoe	0.040Inches $\pm$ 0.010	0.050 0.030		

Plex 9/13/18 9:14 AM Dart.Gagnon.Michelle